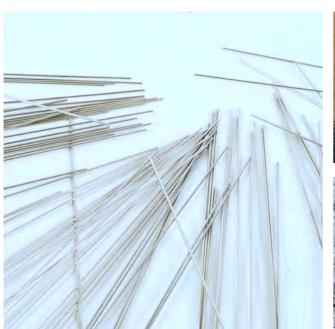
## P.M.P. FIRENZE srl

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## **Brazing Alloys**

## Silver brazing alloys with cadmium











Silver brazing alloys with cadmium										
Code	Composition %					Melting point	Density	Tensile strength	Corresponding standard	
	Ag	Cu	Zn	Cd	Other	°C	g/cm3	kg/mm2	EN 1044	DIN 8513
452	9,0	52,0	33,0	6,0	Yes	630 - 820	8,9	43		
453	13,0	44,0	33,0	10,0	Yes	605 - 795	8,7	42		
493	17,0	41,0	26,0	16,0	Yes	620 - 760	8,7	42		
495	21,5	35,5	27,0	16,0	Yes	605 - 730	8,7	40	AG 308	
496	25,0	30,0	27,5	17,5	Yes	605 - 710	8,8	40	AG 307	L-Ag25cd
930	30,0	28,0	21,0	21,0	Yes	610 -690	9,1	38	AG 306	L-Ag30cd
108/65	34,0	22,0	24,0	20,0	Yes	610 - 670	9,1	40	AG 305	L-Ag34cd
499	38,0	20,0	22,0	20,0	Yes	610 - 650	9,2	40		
108/60	40,0	19,0	21,0	20,0	Yes	595 - 630	9,3	42	AG 304	L-Ag40cd
420	42,0	17,0	16,0	25,0	Yes	605 - 620	9,4	42	AG 303	
108/55	45,0	15,0	16,0	24,0	Yes	605 - 630	9,4	43	Ag 302	L-Ag45cd
108/50	50,0	15,0	16,0	19,0	Yes	620 - 640	9,5	43	AG 301	L-Ag50cd

Our technical staff will be pleased to assist customers with any queries regarding material and costs.

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